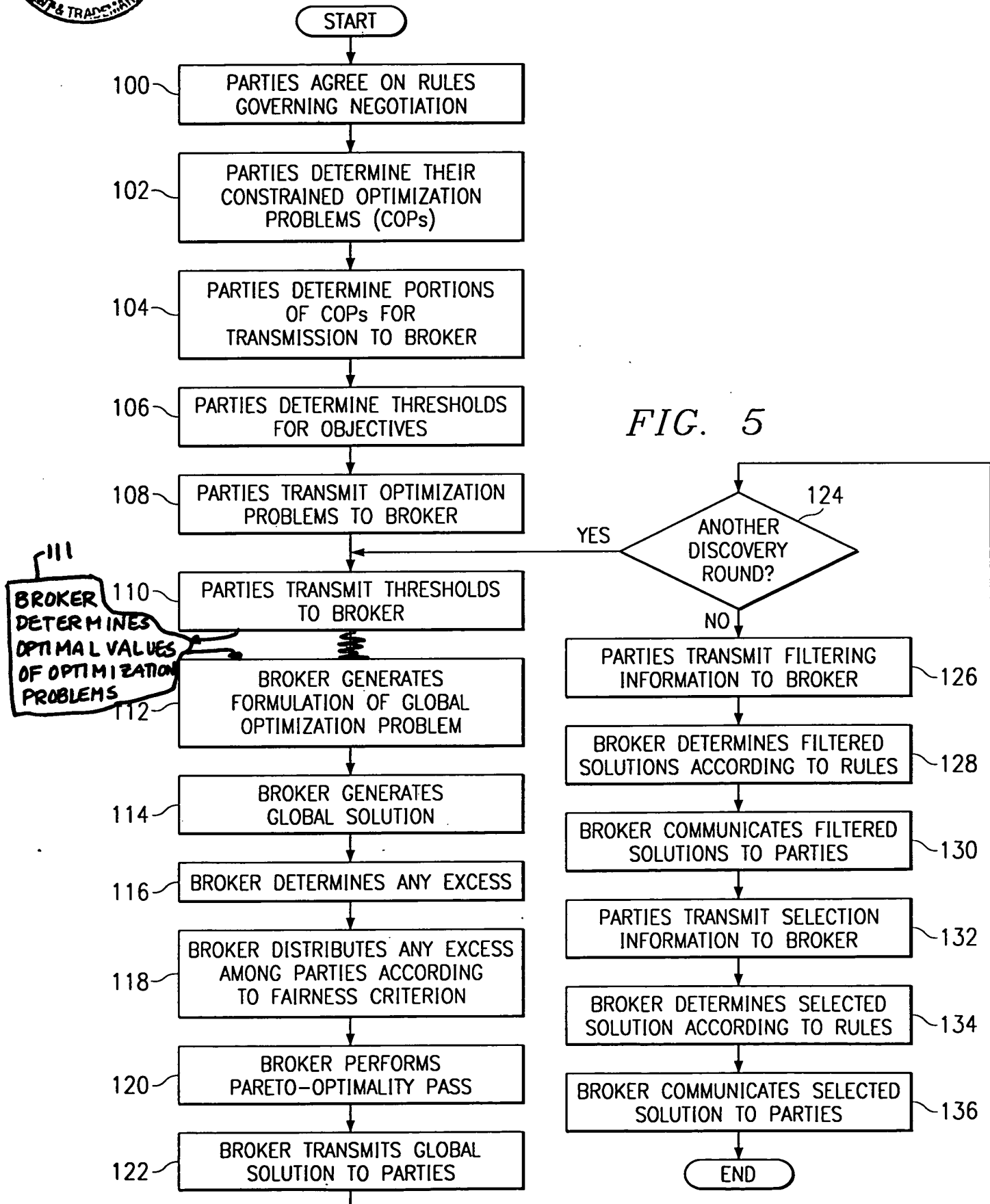


FIG. 4

T ₁	T ₂	X	Y	OBJECTIVE VALUE
60	100	NO SOLUTION		
0	100	30	20	50
50	100	32.5	22.5	55
0	40	15	5	20
10	30	15	5	20
0	0	0	0	0



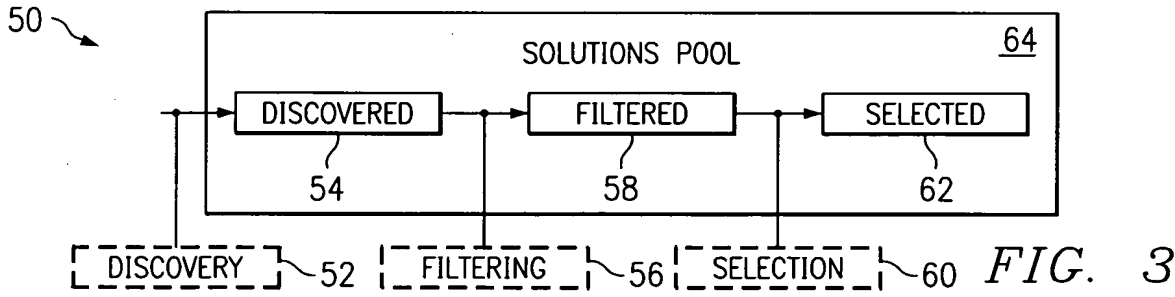
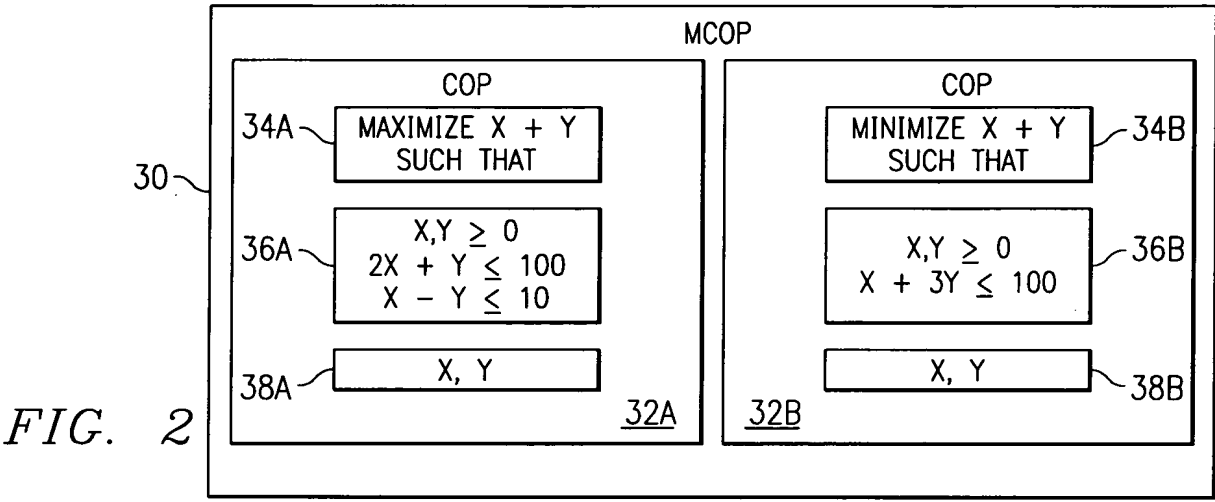
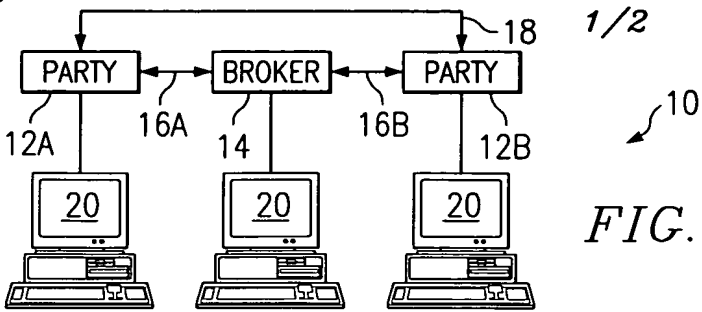


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78, 72, 74, 76, 80, 70



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